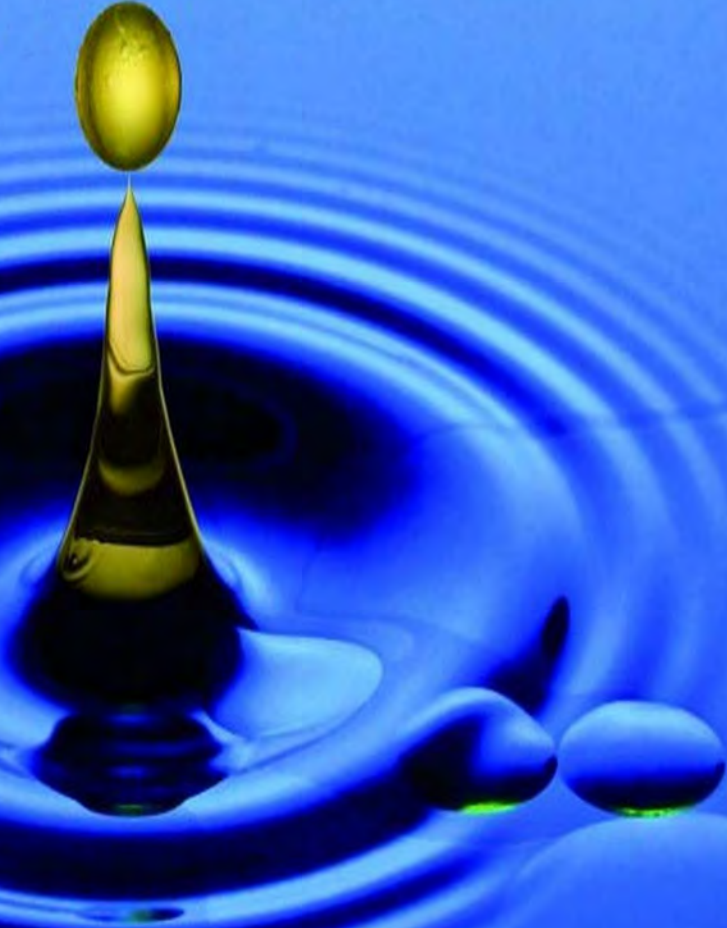




**Tapping/Cutting Fluids...
Watersoluble Coolants...
& Welding Anti-Spatters**



INTERCON
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JOKISCH - Cutting/Tapping Oils, Paste, Aerosols & Wax Stick

(Manufactured in Germany since 1961.)

Jokisch HDS 400 Tapping & Cutting Oil



HDS 400 is a high performance hand tapping and cutting oil with a medium weight viscosity. The tapping oil clings to taps providing high lubricity and extending tool life, while enabling very close tolerances when tapping or threading. Very economical and can be used on all metals.

Container Sizes:	Pkg. Qty:
8.45 oz (250 ml)	10
1 Gal. (4 litre)	1
5 Gal. (20 litre)	1
55 Gal. (205 litre)	1

Jokisch ECONO 897 Tapping & Cutting Paste



ECONO 897 Paste is very versatile and economical - applicable for all metals. Ideal for tapping, reaming, boring and cutting with holesaws, annular cutters and drills. Users "dip" their taps into the paste - or brush on - when heat is generated, the paste melts and flows with the cutter into the material being cut. Can't be poured over workpiece, machine bed or floor! Great performance on tool/die steels and alloys.

Container Sizes:	Pkg. Qty:
8.8 oz (250 gr.)	6
26.9 oz (750 gr.)	12
11 lbs. (5 Kg.)	1

Jokisch Grizzly GF-200 Anti-loading Spray (abrasives)



GF-200 is an anti-loading spray and cutting oil for coated abrasives. It is formulated to alleviate the problems caused when abraded dust clogs up the abrasive grains on sanding belts, discs, cut-off/chop-saw blades and carbide burrs. Mainly used on aluminum and non-ferrous materials.

Container Sizes:	Pkg. Qty:
Aerosol Cans (Net)	12
12 oz. (340 gr.)	

Jokisch WAC 201 Waxstick Cutting Lubricant



WAC 201 is a metalworking waxstick. A semi-solid cutting lubricant in stick form with a composition like the ECONO 897 Paste. Great for dry-cutting bandsaws or circular saw cutting when there is no coolant available. Also well suited to tapping and carbide burr cutting applications.

Container Sizes:	Pkg. Qty:
Semi-Solid Stick	12
10.5 oz (300 gr.)	

Jokisch Foam-Cut (Aerosol) Tapping & Cutting Fluid



FOAM CUT is a tapping and cutting fluid in a handy aerosol can, with a difference. Foam Cuts' special formula is non-contaminating to all cooling lubricants mixed with water. When Foam Cut mixes into a machine tools' coolant, it compliments and improves the coolants lubricity. Foam Cut is sulfur free, mineral oil free, contains no volatile chlorinated hydrocarbons, provides great lubricity and performance and can be rinsed off with water.

Container Sizes:	Pkg. Qty:
Aerosol Cans (Net)	12
14 oz. (400 ml)	

Jokisch W2-OP

Universal Coolant Concentrate
(Machining & Grinding Fluid)



Jokisch W2-OP is a water-soluble, semi-opaque coolant concentrate for ALL Machining, Cutting, Drilling, Sawing & Wet-Grinding. Also versatile for Punching and Stamping Operations.

For all metals and materials. Keeps machine surfaces clean and free of rust. Most all metal cutting operations are at a 1:15 - 1:20 mix ratio. Mix ratio for wet-grinding is 1:35 - 1:40, while punching & stamping is done at a 1:7 - 1:10 mix.

Available in:

5 gal container
(20 litre container)

and 55 gal drum
(205 litre drum)

Jokisch W1-CF

Universal Coolant Concentrate
(Economical & Chlorine Free)



Jokisch W1-CF is a water-soluble, semi-opaque coolant concentrate for ALL Machining, Cutting, Drilling, Sawing & Wet-Grinding Operations, with a chlorine free formula.

For all metals and materials. Keeps machine surfaces clean and free of rust. Most all metal cutting operations are at a 1:15 - 1:20 mix ratio, while a mix ratio for wet-grinding is 1:30 - 1:40.

Available in:

5 gal container
(20 litre container)

and 55 gal drum
(205 litre drum)

Jokisch W2-LF

Universal Coolant Concentrate
(Low Foam & Chlorine Free)



Jokisch W2-LF is a water-soluble, semi-opaque coolant concentrate for ALL Machining, Cutting, Drilling, Sawing & Wet-Grinding Operations, with a Low Foam formula for CNC's & Grinders.

For all metals and materials. Keeps machine surfaces clean and free of rust. Most all metal cutting operations are at a 1:15 - 1:20 mix ratio, while a mix ratio for wet-grinding is 1:30 - 1:40.

Available in:

5 gal container
(20 litre container)

and 55 gal drum
(205 litre drum)

Jokisch NBK

Exclusive Coolant Concentrate
(For Grinding Operations only)



Jokisch NBK is a water-soluble, synthetic, clear coolant concentrate for ALL Wet-Grinding operations, without generating any foam.

For all metals, materials, glass, ceramics and optics grinding. Keeps machine surfaces clean, rust-free and prevents wheel loading. Most all wet-grinding is done at a 1:35 - 1:50 mix ratio.

Available in:

5 gal container
(20 litre container)

and 55 gal drum
(205 litre drum)

Also Available:

Jokisch DK-12

Exclusive Coolant Concentrate
(Nuclear Grade & Chlorine Free)

Jokisch SKS

Exclusive Coolant Concentrate
(For Carbide Grinding only)

Jokisch DK-12 has the attributes of W2-OP in a special non-contaminating formula for Nuclear, extreme alloy & hard-to-machine material acctts.

Jokisch SKS is a chlorine free, Carbide-Only grinding fluid that prevents cobalt leeching. Carbide tool grinding mix ratio: 1:30 - 1:40.

Both available in:

5 gal container
(20 litre container)

and 55 gal drum
(205 litre drum)



JOKISCH - Welding Anti-Spatters - Aerosol, Liquid & Nozzle Dip Gel

(Manufactured in Germany since 1961.)

Jokisch LB-100W Aerosol

Non-solvent based Anti-Spatter spray in convenient aerosol



Jokisch LB-100P Liquid

Premixed (ready-to-use) Liquid Anti-Spatter



Jokisch LB-100C Liquid

Liquid Anti-Spatter Concentrate
Mix easily with water at 1:3 ratio

Jokisch CF-1111 Nozzle Gel

Protective welding nozzle gel in durable metal tin



Also Available:
HSL-1 Spray Bottle



Jokisch LB-100W (Aerosol Cans), LB-100P (Premixed "ready-to-use" Liquid) & LB-100C (Liquid Concentrate) Anti-Spatters ALL exhibit the following characteristics:

No toxic solvents. No excessive smoke generated with use. No unpleasant odors. No pinholes. No worming tracks in weld bead.

Effective on Steel, Stainless and galvanized material. Effective spatter control on flux core and inner shield welding applications. Exceptional "in the pipe" spatter protection for steel & stainless pipes cut by torch, laser or plasma. Great on tables, jigs and fixtures.

Long term protection on cutting and laser table platens. Plate and sheet underside protection from excess slag and dross during cuts. Can be applied to very long parts and multiple pieces without the need to re-spray.

No concern with priming, painting or galvanizing as it's consumed during the weld process - and what's not consumed can be wiped off with a cloth or rinsed off readily with water. *Exceptional Performance!*

Same as Premixed Liquid Anti-Spatter in Concentrated form. Easily mixes with water at a 1: 3 parts mix ratio. Very economical including freight consideration.

Jokisch CF-1111 Nozzle Gel provides superior protection on welding nozzles and robotic tips. Also useful for brushing or wiping onto shafts and threaded sections to protect against spatter adhesion.

Handy metal tin doesn't "melt" from hot nozzles or proximity to weld areas. (Many welders affix to their welding equipment and fixtures with a handy magnet.)

Great industrially designed spray bottle with spun aluminum base & high strength spray head. Adjustable nozzle permits a fine atomized mist of anti-spatter liquid, providing consistent coverage on jigs, fixtures, workpieces and tables. Base won't "melt" around heat.

Container Sizes: Pkg. Qty:

Aerosol Cans (Net) 24
12 oz. (340 gr.)

Premix & Concentrate
Liquid Anti-Spatter

Container Sizes: Pkg. Qty:

1 Gal. (4 litre) 1
5 Gal. (20 litre) 1
55 Gal. (205 litre) 1

Container Sizes: Pkg. Qty:

8.8 oz (250 gr.) 6

Container Sizes: Pkg. Qty:

17 oz. (500 ml) 5



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